



(HCl : HNO<sub>3</sub>)

2) In case of metals & alloys dissolved in conc. HNO<sub>3</sub>

a) for slag, fusible methods the sample is treated with fusible mixtures in Pt, Ag, Ni possible.

(19)

Fusible mixture a) Na<sub>2</sub>CO<sub>3</sub> + K<sub>2</sub>CO<sub>3</sub> (2:3)

b) NaNO<sub>3</sub> + KNO<sub>3</sub> (1:1)

c) Na<sub>2</sub>O<sub>2</sub>

Generally we can use following chemicals for dissolution (or) decomposition. i.e. H<sub>2</sub>O, HF, HCl, HI, HNO<sub>3</sub>, H<sub>2</sub>SO<sub>4</sub>, H<sub>3</sub>PO<sub>4</sub>, HClO<sub>4</sub>.

Decomposition is of 3 types.

1. Acids (Direct dissolution in acids)

2. Fusible (following dissolution)

3. Sintering (followed by dissolution)

In dissolution also effects of temp.

Pressure which are very important.

Need for decomposition :-

1. Selection of container.

2. High temp. of pressure.

Selection solvents depends upon :-

1. Nature of the compound which is to be dissolved.

2. Nature of the study determination.

3. Instrument-technique used.

4. Some metals with chlorides (or) are highly volatile at low temp.

5. In microwave digestion system we use the effect of temp & pressure.

6. In ultrasonic-technique digestion use high energy waves to break the substance into sample units.

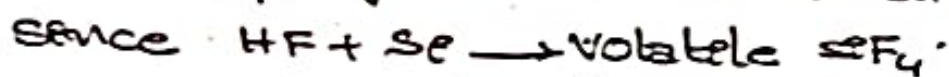
## Selection of Containers:

It is very important - 3 types.

1. Glass — [ quartz  
Borosilicates.
2. Metal crucibles - Ni, Ag, Co, Au, Pt
3. Teflon (TEF)

→ Borosilicates are not used to estimate Na. Since 'Na' forms complex materials with Borosilicates leading to destruction of container.

→ By using HF as decomposition agent we should adopt glass as the container.



So etching of glass will occur leading to destruction of container.

→ Also use HF by decomposing agent Teflon container.

## \* Principle of Dissolution:-

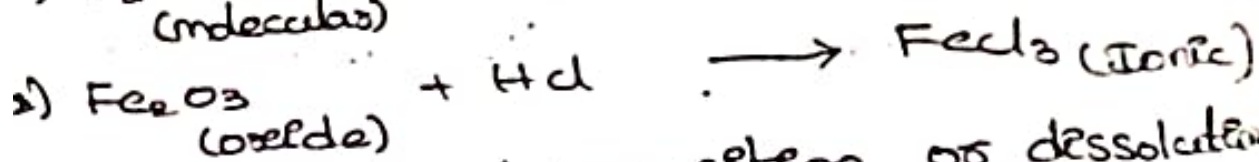
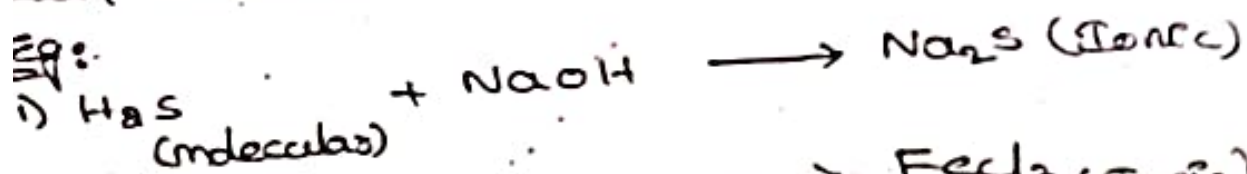
The process of converting the solids or gases samples into liquid form. Some time it may be got destroyed. so it is called dissolution.

Inorganic compounds required acid or base to complete dissolution.

Organic compounds dissolve in suitable reagent. Heat require many samples especially organic samples.

By dissolving the sample the original form is changed so it is better to use decomposition method. so changing the nature of original species.

If there is no change, it is dissolution method.



Generally decomposition or dissolution two types.

1. Organic compounds
2. Inorganic compounds.

Organic compound :-

Nature of species will not change abruptly. So it is dissolution. The species is mostly in molecular form and very few in ionic form.

Even though, the species not change it may interact with solvent by

1. Dipole-Dipole (Non-polar)
2. Dipole-Induced dipole (Weakly polar)
3. Hydrogen bonding (Medium polar)
4. Charge transfer (Highly polar)

The ionic form, the molecule is in the ion-formation (strong interaction)

Eg:

1)  $\text{C}_6\text{H}_6$  in cyclohexane has dipole-dipole interaction.

2) Amine in ethanol has interaction by H-B



Inorganic compounds :-

Solvents used in 1)  $\text{H}_2\text{O}$  (cold) hot

2) dil.  $\text{HCl}$  & conc  $\text{HCl}$



Selection of solvent depend on

1. Nature of solute compound
2. Nature of study.
3. Availability of the instrument.

Other solvents are

1. dil & conc  $\text{H}_2\text{SO}_4$
2. dil & conc.  $\text{HNO}_3$
3.  $\text{HCl} + \text{HNO}_3$  (3:1)

\* When dil  $\text{HCl}$  is added i.e.  $\text{Cl}^-$  ions are added there is a possibility of interacting from  $\text{Cl}^-$  ion &  $\text{H}^+$  ion.

\*  $\text{S}^{2-}$ ,  $\text{CO}_3^{2-}$ ,  $\text{SO}_3^{2-}$ ,  $\text{OH}^-$  are soluble in dil  $\text{HCl}$

\* Inorganic species, the decomposition is also almost dissolution except in case of Acid-Base type of interaction.

eg:  $\text{H}_2\text{O}$  - highly polar.

\* Inorganic compounds mostly require decomposition method.

Ex:-  $\text{H}_2\text{O}$  - All salts may dissolve.

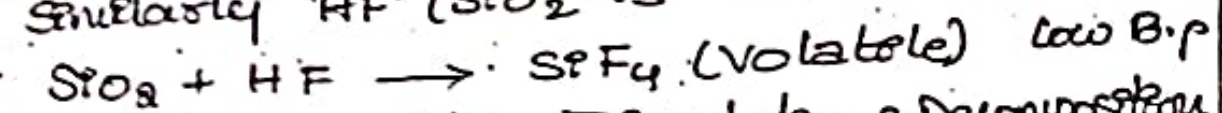
\* No oxidation power -  $\text{H}^+\text{Cl}$

Mild oxidation power -  $\text{H}^+\text{SO}_4$

Strong oxidation power -  $\text{H}^+\text{NO}_3$ ,  $\text{H}^+\text{ClO}_4$

\*  $\text{H}_3\text{PO}_4$  is not only used for dissolving also used complexing agent.

Similarly 'HF' ( $\text{SiO}_2$  is soluble in HF only)



\* Differences b/w Dissolution & Decomposition

Dissolution	Decomposition
1. The solute particles going into solvent to get a sol. is called dissolution.	1. These substances which cannot be dissolved are decomposed.

2. The nature of the soluble species is usually same as in the case of solid.

2. The nature of the species changes.

3. Temp. is a parameter.

3.  $H^+$  ions conc, nature of the anions are the important parameters.

4. These are physical in nature.

4. These are chemical in nature.

5. Hydrolysis reactions may be take place.

5. Hydrolysis reactions may not be take place.

6. No new compounds are formed.

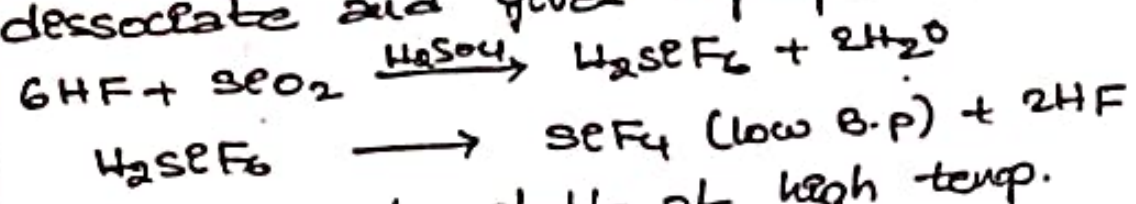
6. New compounds are formed.

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\* Decomposition of samples with acids :-

\* 1. HF :-

1. In decomposition of minerals & ores. HF has an effects which differs greatly from others mineral acids. It react with  $SiO_2$  silicates to form unstable  $H_2SiF_6$  which dissociate and give highly volatile  $SiF_4$ .



$H_2SiF_6$  is not stable at high temp.  
 $SiF_4$  can easily removed by boiling.  
 $SiF_4$  B.P =  $-86^\circ C$ , exist as vapour.

$SiF_6 = -18^\circ C$

2. HF dissolves to very less extent in water and form  $(HF_2)^-$  type of species.  
 3. The fluorine complexes with several metals some like V, B, Se, Al, Fe, Niobium, Tantalum, Zr, Ti, As, Sb, Bi, Ge, W, Sn, Mo.

4. Certain metal ions also form fluoro complexes like fluoroborate, fluoroaluminate, fluoroferate.

5. For decomposition of chloro pyrites, a mixture of HF and HClO<sub>4</sub> (1:1) is used at elevated temp. & pressure. The temp. increased to 200°C. in a teflon beaker or teflon coated metal system.

6. Dissolution of silicates in HF is generally used for the decomposition of several trace elements.

7. Some of the metal fluorides are white. The fluorides of Co, Se, are volatile in presence of HClO<sub>4</sub> by taking precautions like

a. suitable minerals acids.

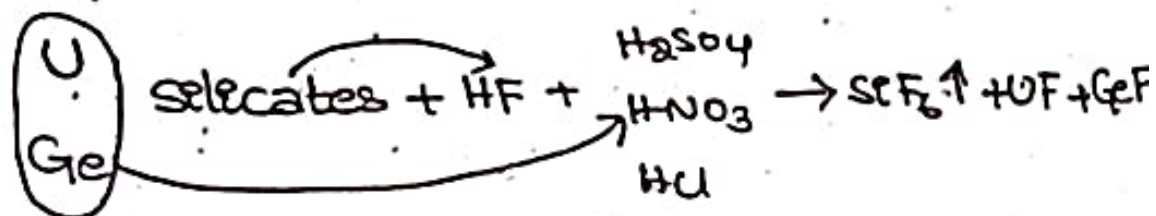
b. volatility can be reduced.

c. Metals can be determined.

Ex: Analysis of Se in deep sea sediments can be done by decomposing the sediments with HF & HNO<sub>3</sub> in ratio 1:1.

8. for the determination of trace elements in coal fly ash. Best method is decompose fly ash with a mix HF + HCl.

9. for the determination of 'U' & 'Th'. The conc. of 'U' & 'Th' minerals is very low large quantity of sample must be taken.



10. For determination of 'Te' in silicates decomposition with HF is most suitable method.

11. HF can be stored in polyethylene vessels because 'HF' reacts with glass very well.

### Applications:

\* In the analysis of silicates mixture of HF and mineral acids are used.

\* The  $F^-$  ions of HF forms complex with many metal atoms such as V, B, Al, Fe, Ti, Mo, W.

\* For the determination of 'U' & 'Th' HF is used. If the conc of 'U' & 'Th' is very low, then large quantity of sample must be used.

\* In hydrofluoric acid,  $H^+$  ion conc is 29 N. Its B.P is  $112^\circ C$ .

### HCl :-

HCl is best solvent for dissolution of the compounds. It is highly used in ores & minerals.

1. Dissolution of heavy metal carbonate, chloro carbonates is done by HCl

Ex:  $Cu^{+2}$ ,  $As^{+3}$ ,  $Sb^{+3}$ ,  $Sn^{+2}$ ,  $Hg^{+2}$ .

3. It also forms complex with some metals in high acid medium ex:  $[FeCl_4]^{-3}$ ,  $[FeCl_4]^{-4}$

4. Oxides of Fe, Mn are brought into a sol. form using conc HCl.

5. Sulphides of several metals are also soluble in conc HCl.

6. Ores of Zn, In, Ba, Ca are dissolved in conc HCl. For the decomposition of ores & minerals in the form of  $CO_3^{2-}$  HCl is best solvent.

Ex: - Lime stone, dolomite, Hematite, Azobite,  
Borax ores are also decomposed using HCl at elevated temp, under reflux conditions to eliminated volatilisation of boric acid ( $H_3BO_3$ ).

The salt of  $PO_4^{3-}$ ,  $CO_3^{2-}$ ,  $OH^-$  soluble in HCl.  
1. Minerals of U, Th, Rare earths metals are also decomposed by HCl which are present as phosphates.

2. Vanadates, Tungsten, Arsenates etc soluble by HCl.

1. ~~Fluo~~ Mo decomposed by conc HCl under different conditions like temp, duration of heating time conc of acid.

2. Most of silicates are insoluble, they may decompose as silicic acid ( $H_4SiO_4$ ) which is insoluble.

3. If heavy metals are associated with silicates like Cu, Zn, Mn the metal can be brought into the solution by decomposing with HCl.

4. Glass or quartz vessels are decomposed by 'HCl'. If Pb or gold vessels are corroded leading to the dissolution of metals in sol.

HCl is used in various combination with  $HNO_3$  for good separations.

3:1 HCl +  $HNO_3$  → Good oxidant

HCl +  $HNO_3$  →  $Cl_2$  Powerful oxidant

$HBr + HNO_3$  →  $Br_2$   
 $HI + HNO_3$  →  $I_2$  } Mild oxidant.

15. HCl,  $H^+$  strength in normality is 11.6N

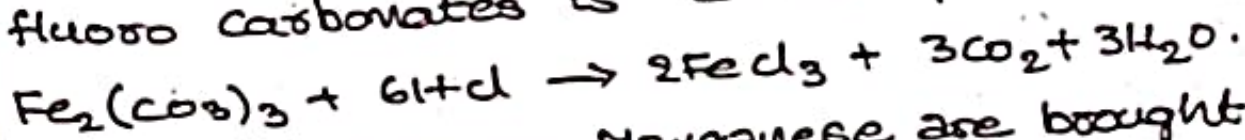
Its B.P is  $110^\circ C$ , It is heavy small reducing

Power.

16. Generally decomposition with  $\text{HCl}$  is carried out in glass vessels if Pt (or) Gold vessels are used. They may be corroded due to prolonged contact with  $\text{HCl}$ .

Applications:

1. Dissolution of heavy metal carbonates & fluoro carbonates is done by  $\text{HCl}$ .



2. Oxides of Iron, Manganese are brought into sol. using conc.  $\text{HCl}$ .

3. Oxes of  $\text{Zn}$ ,  $\text{Cu}$ ,  $\text{Ba}$ ,  $\text{Ca}$  are soluble in conc.  $\text{HCl}$ .

4. Minerals of  $\text{U}$ ,  $\text{Th}$ . rare earth metals also decomposed by using conc.  $\text{HCl}$ .

5. The salts of phosphate, hydroxide, chloride ions also soluble in  $\text{HCl}$ .

\*  $3\text{HNO}_3$ :

1. It is powerful solvent for a no. of minerals especially for  $\text{S}^{2-}$  &  $\text{PO}_4^{3-}$ .

2. It is a strong acid & strong oxidant & oxidises several species to higher oxidant states like  $\text{S}^{2-}$ ,  $\text{S}$ ,  $\text{SO}_4^{2-}$  arsenite. Arsenate.

3. It is generally stored in polyethylene vessels or glass or Teflon. Fuming  $\text{HNO}_3$  can be boiled in Teflon vessels.

4.  $\text{Au}$ ,  $\text{Pt}$ ,  $\text{U}$ ,  $\text{Rh}$ ,  $\text{Ir}$  don't dissolve in  $\text{HNO}_3$ . Where as  $\text{Ag}$ ,  $\text{Pd}$  are easily soluble.

Majority of metals decomposed with conc.  $\text{HNO}_3$ , except  $\text{Au}$  &  $\text{Pt}$ .

5. For the analysis of sulphide ores like W, Zn, Cd,  $\text{HNO}_3$  is the best solvent.

6. Minerals containing Bi, Mo, Sn easily decomposed using  $\text{HNO}_3$  at slightly high temp.

7.  $\text{HNO}_3$  is generally in combination with HCl. Aqua regia HCl;  $\text{HNO}_3$  (3:1), HCl;  $\text{HNO}_3$  (1:3) is inverted aqua regia. This mixture is a powerful chlorinating agent and powerful oxidant.

8. Hot conc. aqua regia completely dissolves Al, Pt, Au and corrodes Na. V is highly resistant, crucible made up of Pt. V alloy or Zn or Teflon can be used for decomposition of minerals using Aqua regia.

9. It is used for the extraction of Au, Pt, and other metals.

10. Decomposition of sulpho salts takes place by oxidation of sulpho salts  $\rightarrow$  sulphates.



11. It dissolves polymetallic ores like Cu, Zn, Pb, Mo, Cd, Tl, Bi - - - etc and also uranium oxides and other rare earth metals.

12. The inverted aqua regia is powerful oxidant for the quantitative oxidation of  $\text{S}^{2-} \rightarrow \text{SO}_4^{2-}$

#### \* 4. $\text{H}_2\text{SO}_4$

1. It is efficient solvent for no. of ores and minerals.

2. Conc  $\text{H}_2\text{SO}_4$  at hot condition is a mild oxidising agent.

3. When  $\text{H}_2\text{SO}_4$  used at high temp one must keep in mind the nature of crucible used. Since Pt, Au, at very high temp

are not recommended.

4. 'Au' is stable upto  $250^{\circ}\text{C}$  Teflon is stable upto  $300^{\circ}\text{C}$ .

5.  $\text{H}_2\text{SO}_4$  can be used for the preliminary decomposition of rocks containing Pt group metals.

6.  $\text{H}_2\text{SO}_4$  can be at high temp is mostly used for the decomposition of  $\text{S}^2$  ores such as As, Sb, & other metals like arsenites & sulphites of Co & Ni.

7.  $\text{H}_2\text{SO}_4$  used for the decomposition of minerals containing Se, Te. The temp of decomposition must be maintained below  $100^{\circ}\text{C}$  to avoid volatilisation of 'Se' salts.

8.  $\text{H}_2\text{SO}_4$  used for the decomposition of poly metallic ores. especially for the determination of Th.

9. Halides. especially  $\text{F}^-$  can be easily decomposed using  $\text{H}_2\text{SO}_4$ .

10. for the decomposition of Nb, Ta oxides for further estimation  $\text{H}_2\text{SO}_4$  is used.

11.  $\text{H}_2\text{SO}_4$  is used for the decomposition of  $\text{CO}_3^{2-}$ ,  $\text{PO}_4^{3-}$  silicates.

12.  $\text{SO}_2$  is main reducing product. In Calthor method Nitrogen +  $\text{H}_2\text{SO}_4$  is used to destroy the organic matter. Its B.P raised by  $\text{K}_2\text{SO}_4$ . The rate of reaction is speed catalysed such as Se, Hg.

13. Many metals dissolution / decomposition, not conc  $\text{H}_2\text{SO}_4$  used the B.P is  $340^{\circ}\text{C}$ .

5. HClO<sub>4</sub> :-

1. It is strong acid & powerful oxidising